PATENT ABSTRACTS OF JAPAN

(11) Publication number:

05001355 A

(43) Date of publication of application: 08.01.1993

(51) Int. CI C22C 38/00

C22C 38/48

(21) Application number: 03177326

(22) Date of filing: 21.06.1991 (71) Applicant: KUBOTA CORP

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(54) HEAT RESISTANT CAST STEEL IMPROVED IN CREEP FRACTURE STRENGTH

(57) Abstract:

PURPOSE: To manufacture a heat resistant cast steel improved in creep fracture strength by preparing a heat resistant cast steel having a specified compsn. in which each content of C, Nb and Hf is prescribed.

CONSTITUTION: Aheat resistant cast steel contg., by

weight, 0.3 to 0.6% C, ≤3% Si, ≤2% Mn, 22 to 30% Cr, 30 to 55% Ni, 0.2 to 1.5% Nb and 0.05 to 1% Hf, furthermore contg., at need, one or two kinds of 0.01 to 0.5% Ti and 0.01 to 0.5% Zr and the balance of substantially Fe is prepd. In this way, the heat resistant cast steel improved in high temp. creep fracture strength while its required aging properties, carburizing resistance and weldability are secured can be obtd.

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JP 05001355

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DIALOG(R) File 351:Derwent WPI

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009356369

WPI Acc No: 1993-049848/ 199306

XRAM Acc No: C93-022768

Heat resistance cast steel having improved creep rupture strength contains carbon, silicon, manganesse, chromiume, nickele, niobium, titaniume and/or zirconium, used in petrochemical reaction tubes Patent Assignee: KUBOTA CORP (KUBI)

Number of Countries: 001 Number of Patents: 001

Patent Family:

Patent Family;
Patent No Kind Date Applicat No Kind Date Week
JP 5001355 A 19930108 JP 91177326 A 19910621 199306 B

Priority Applications (No Type Date): JP 91177326 A 19910621

Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes

JP 5001355 A 4 C22C-038/00

Abstract (Basic): JP 5001355 A

Heat resistant cast steel includes C (0.3-0.6\$), Si (below 3\$), Mn (below 2\$), Cr (22-30\$), Ni (30-55\$), Nb (0.2-1.5\$), Hf (0.05-1.00\$) and additional Ti (0.01-0.50\$) and/or Zr (0.01-0.50\$).

ADVANTAGE - Adding Hf improves creep rupture strength at above 1,050 deg.C for high Cr-high-Ni-Fe heat resistant alloy for petrochemical industry reaction tube. Dwg.O/0